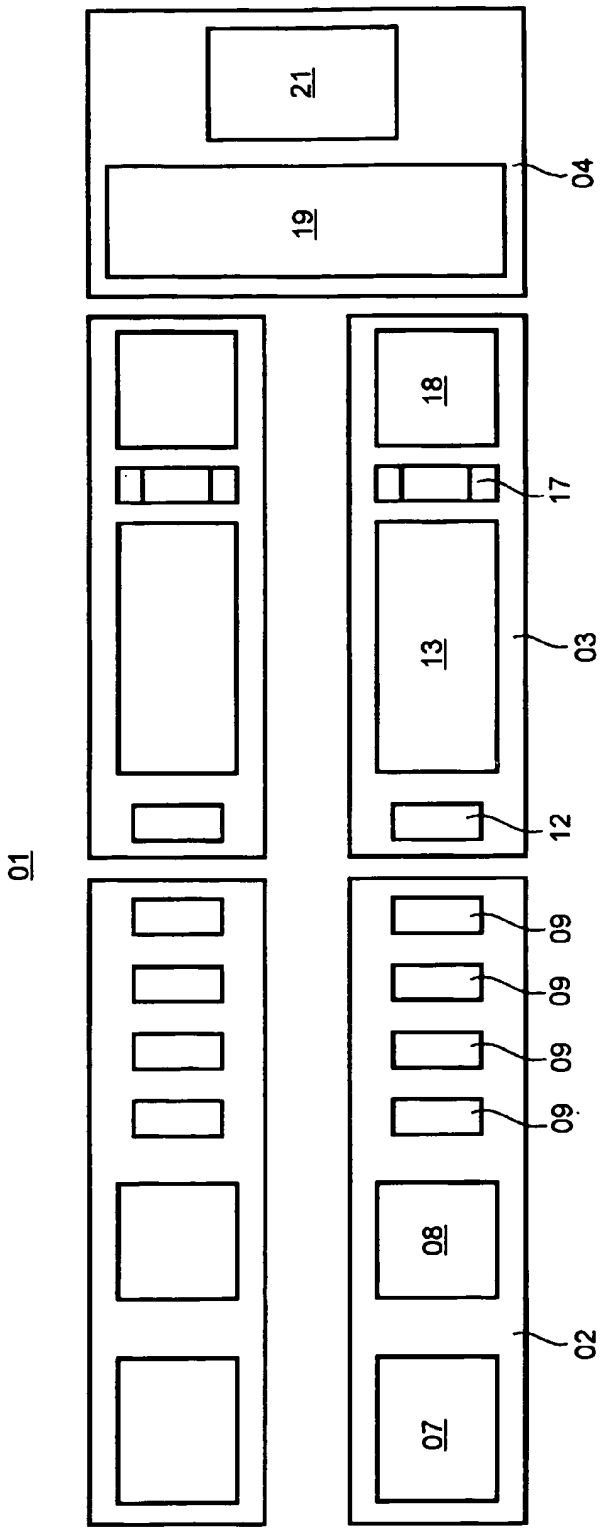


Fig. 1

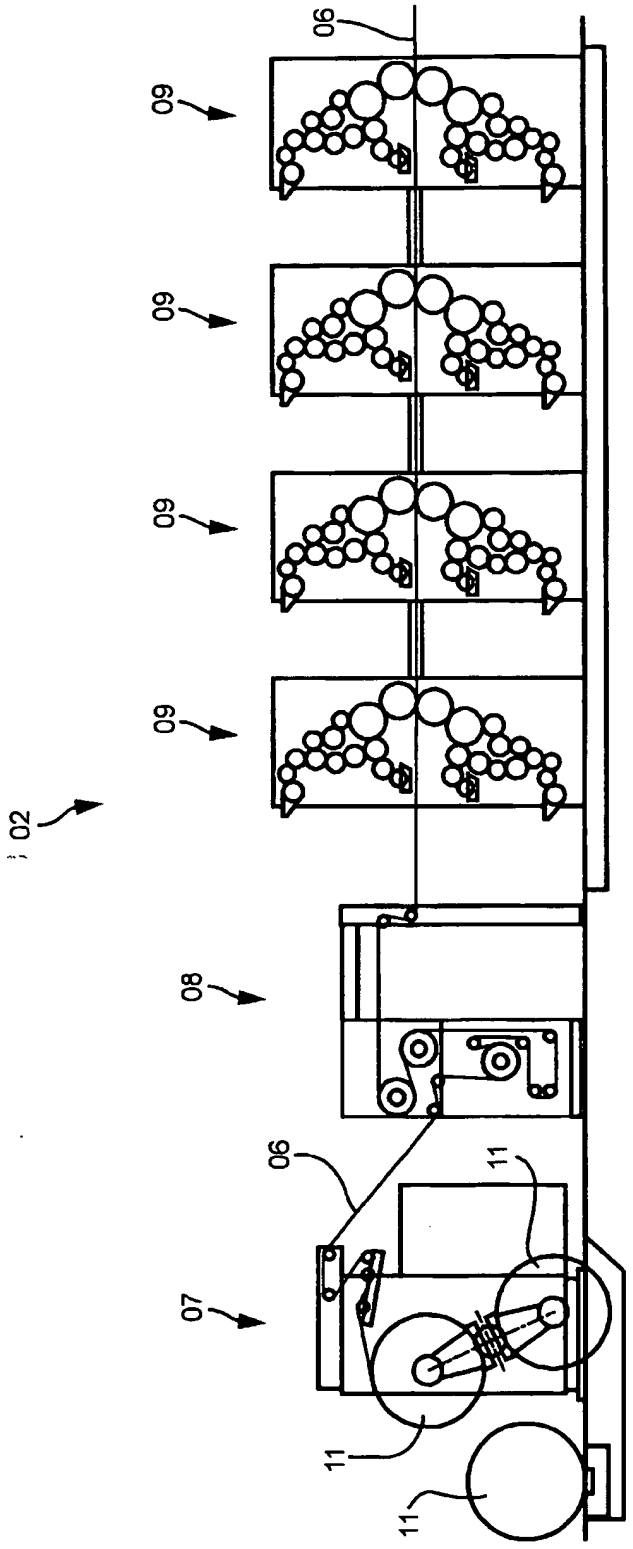


Fig. 2

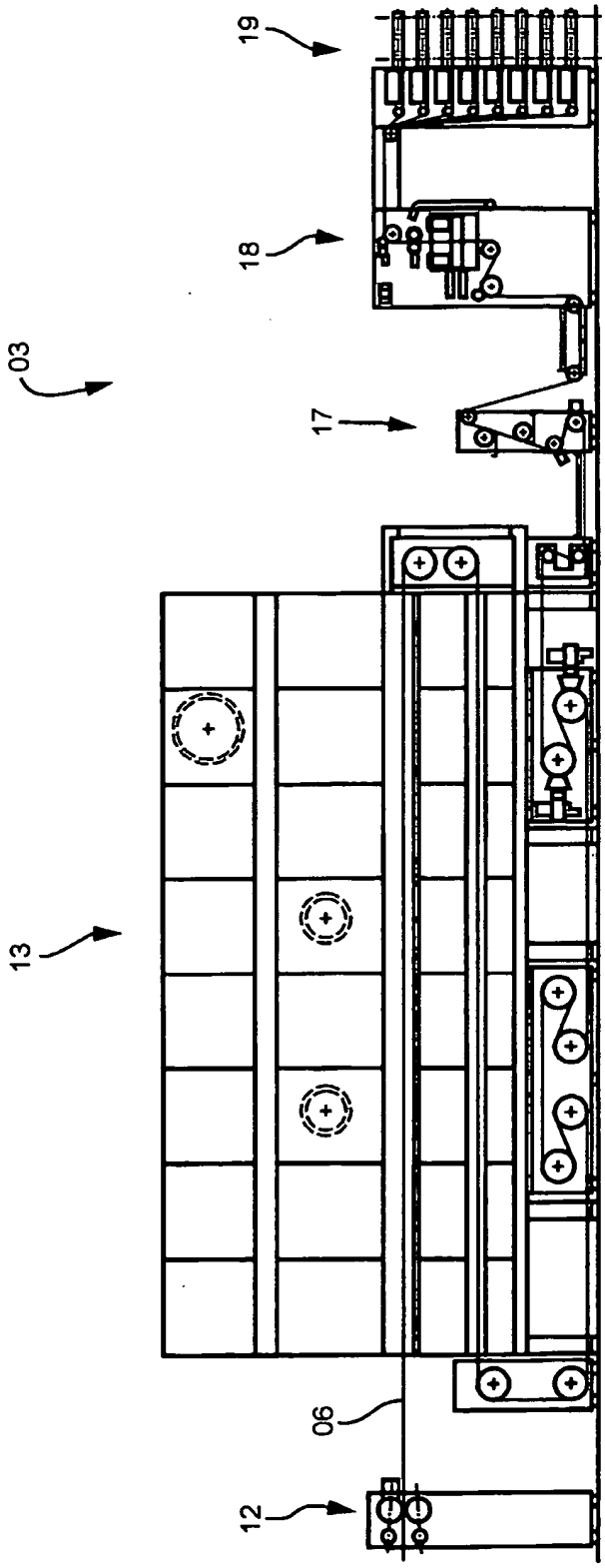


Fig. 3

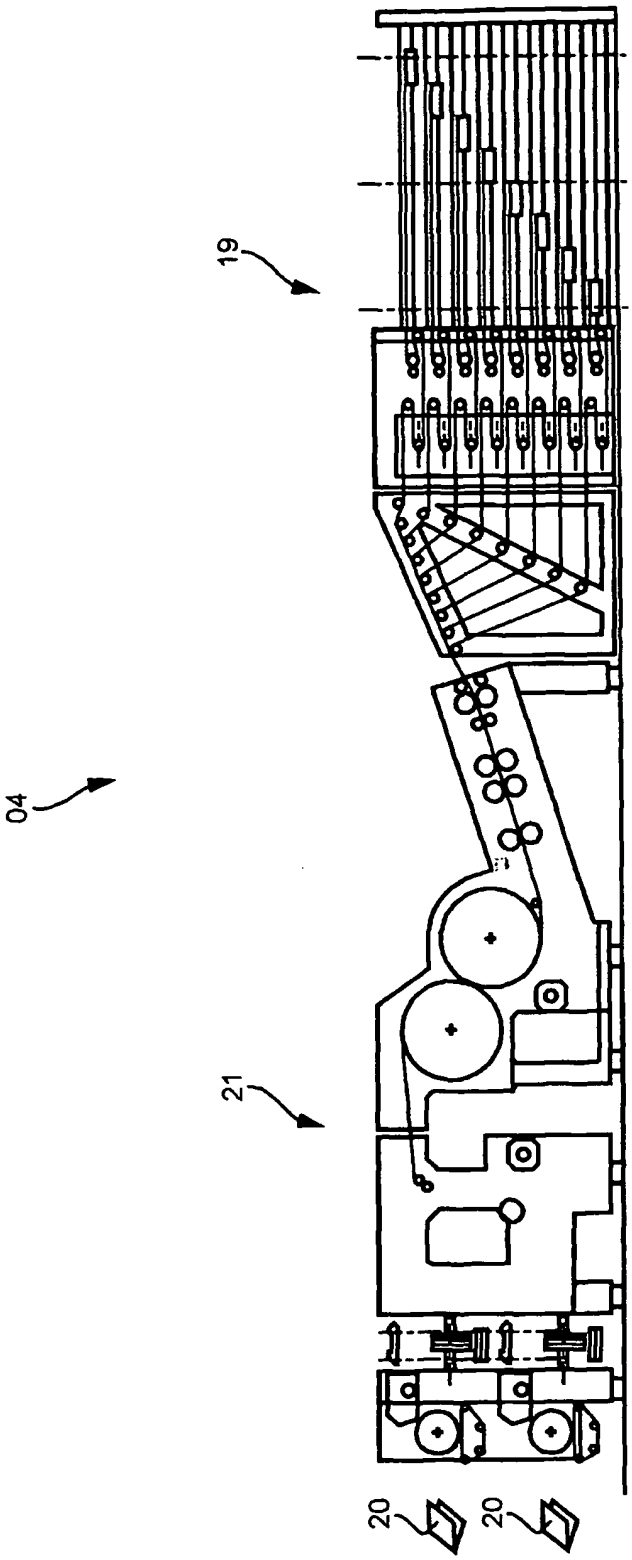


Fig. 4

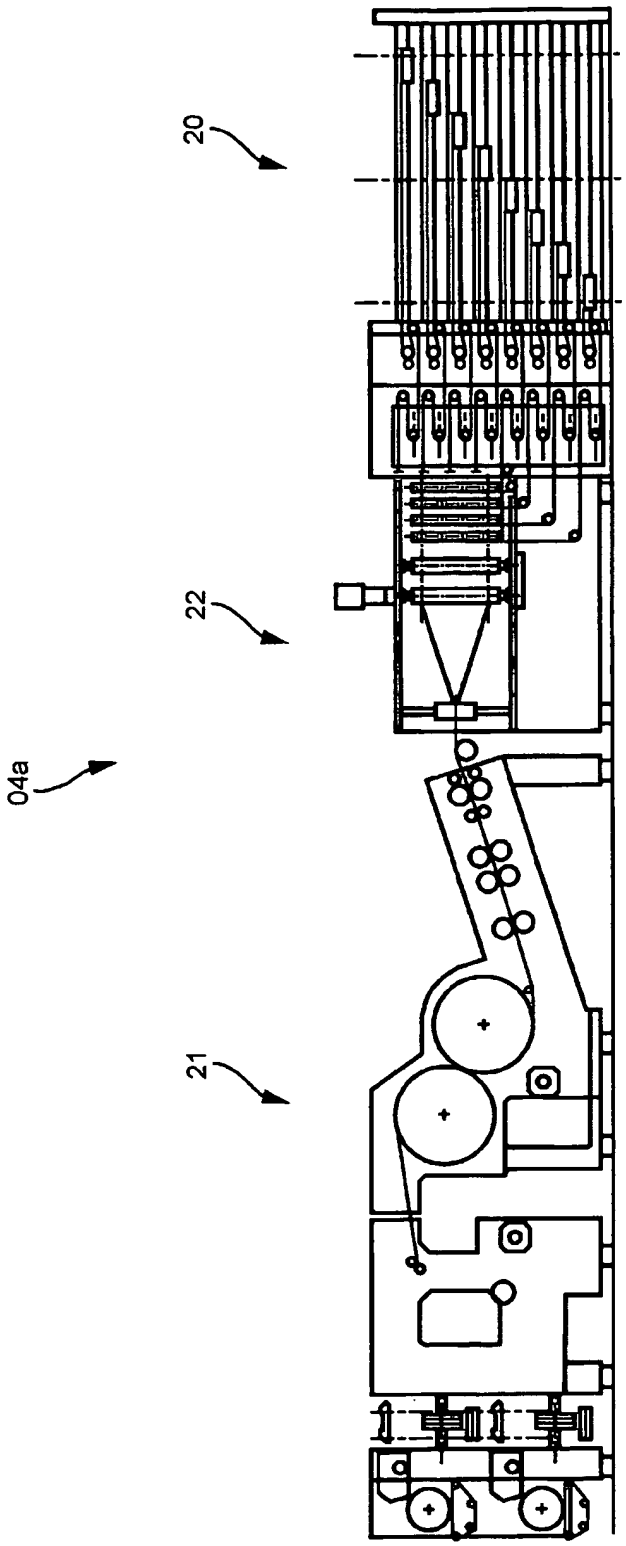
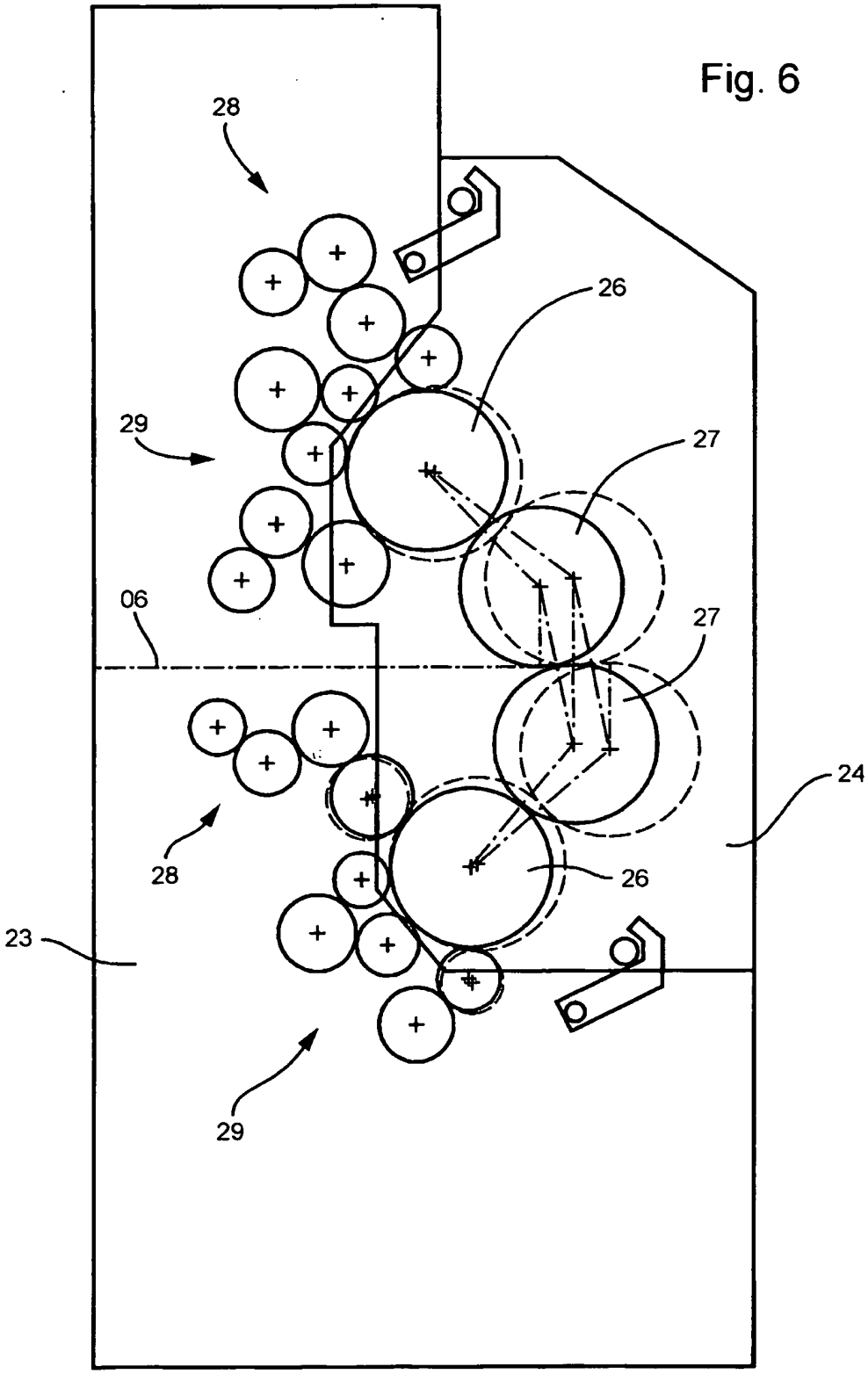


Fig. 5

Fig. 6



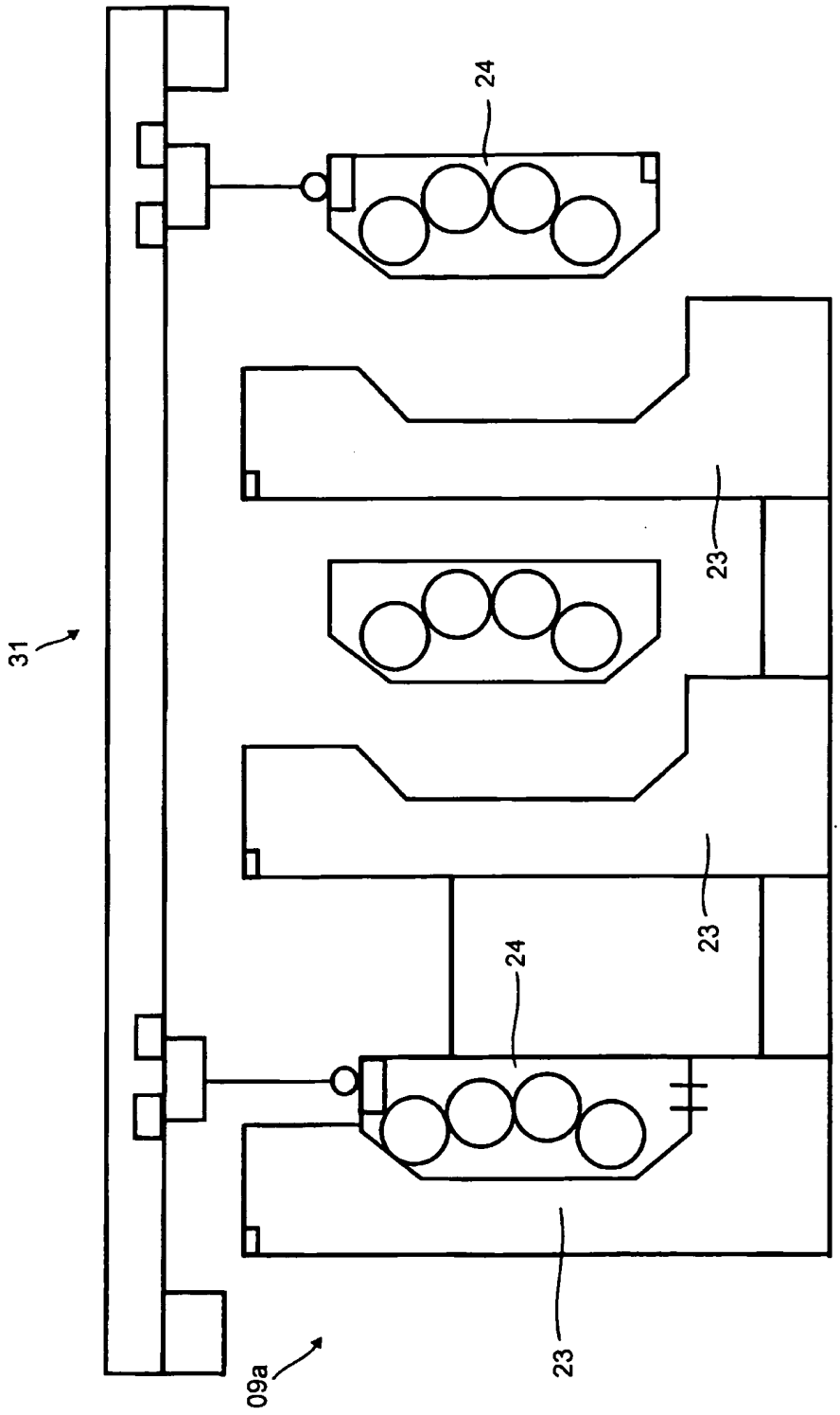


Fig. 7

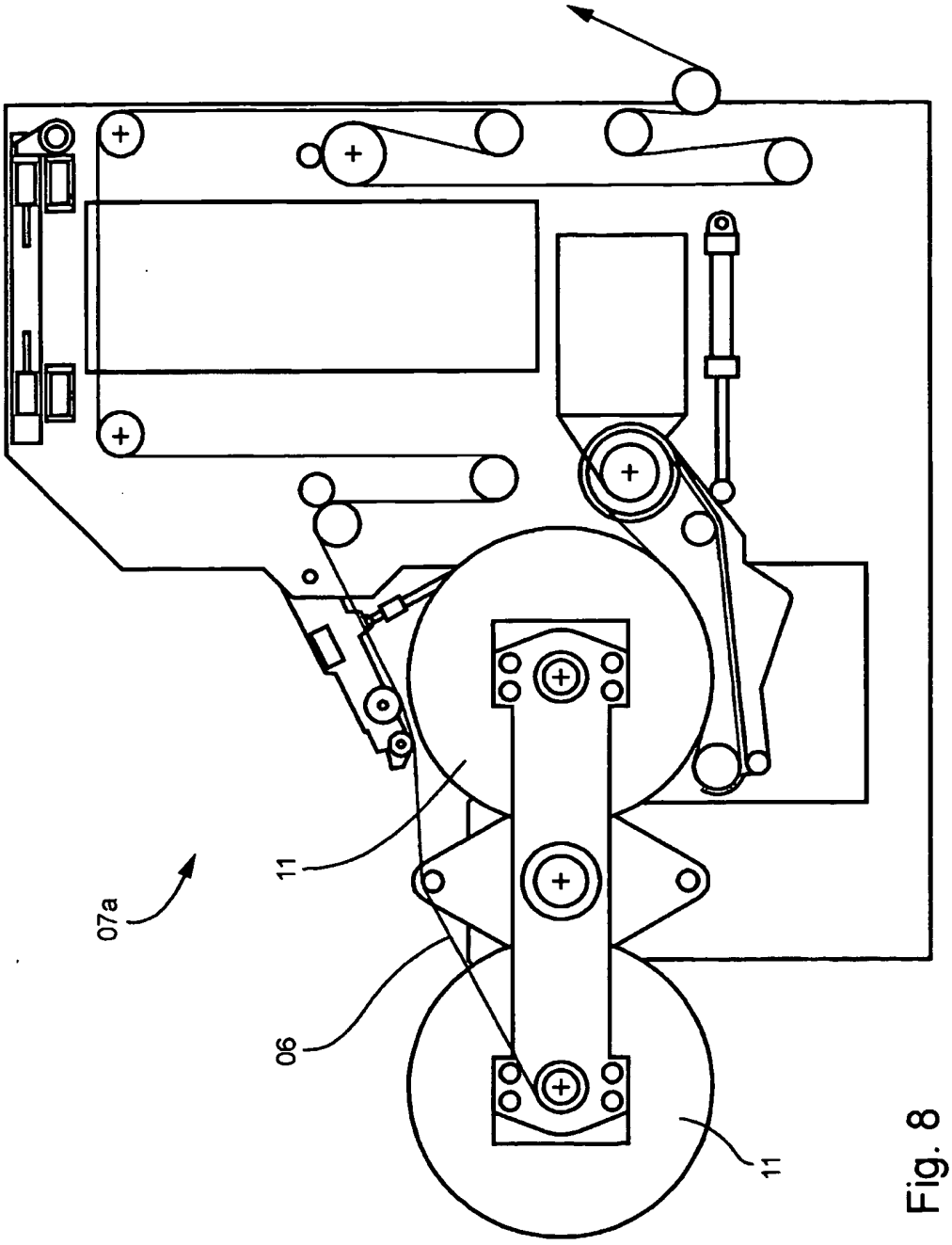


Fig. 8

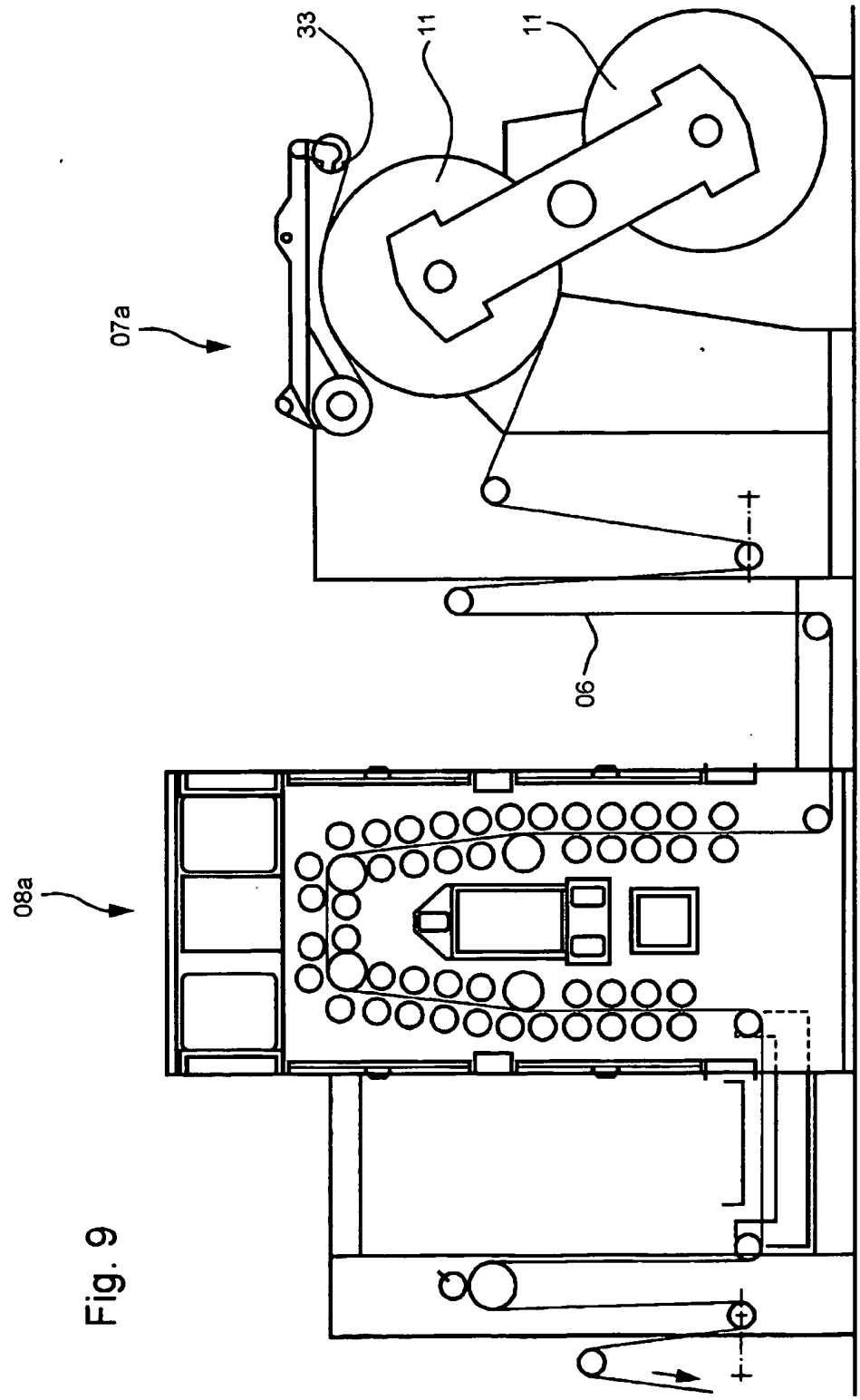


Fig. 9

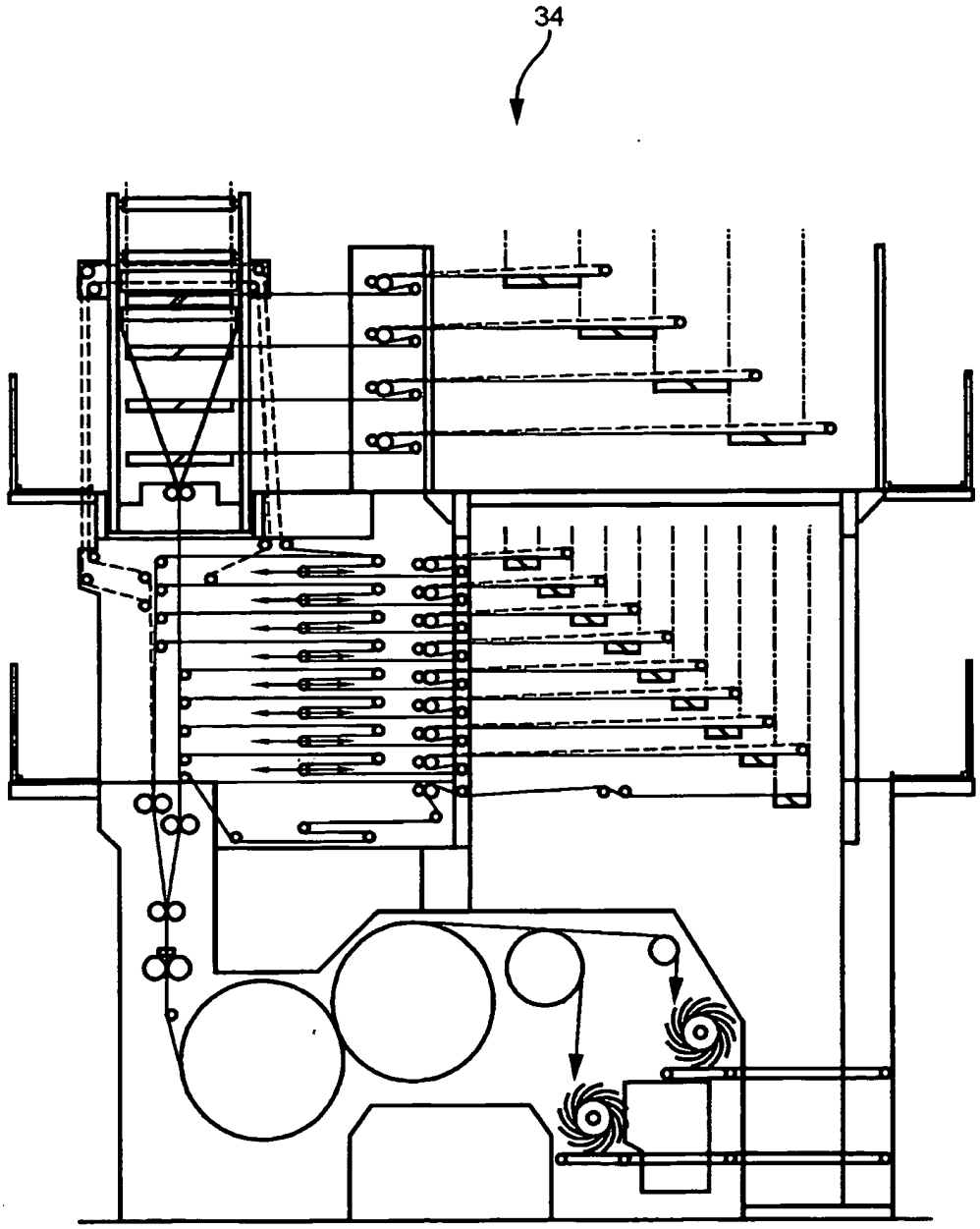


Fig. 10

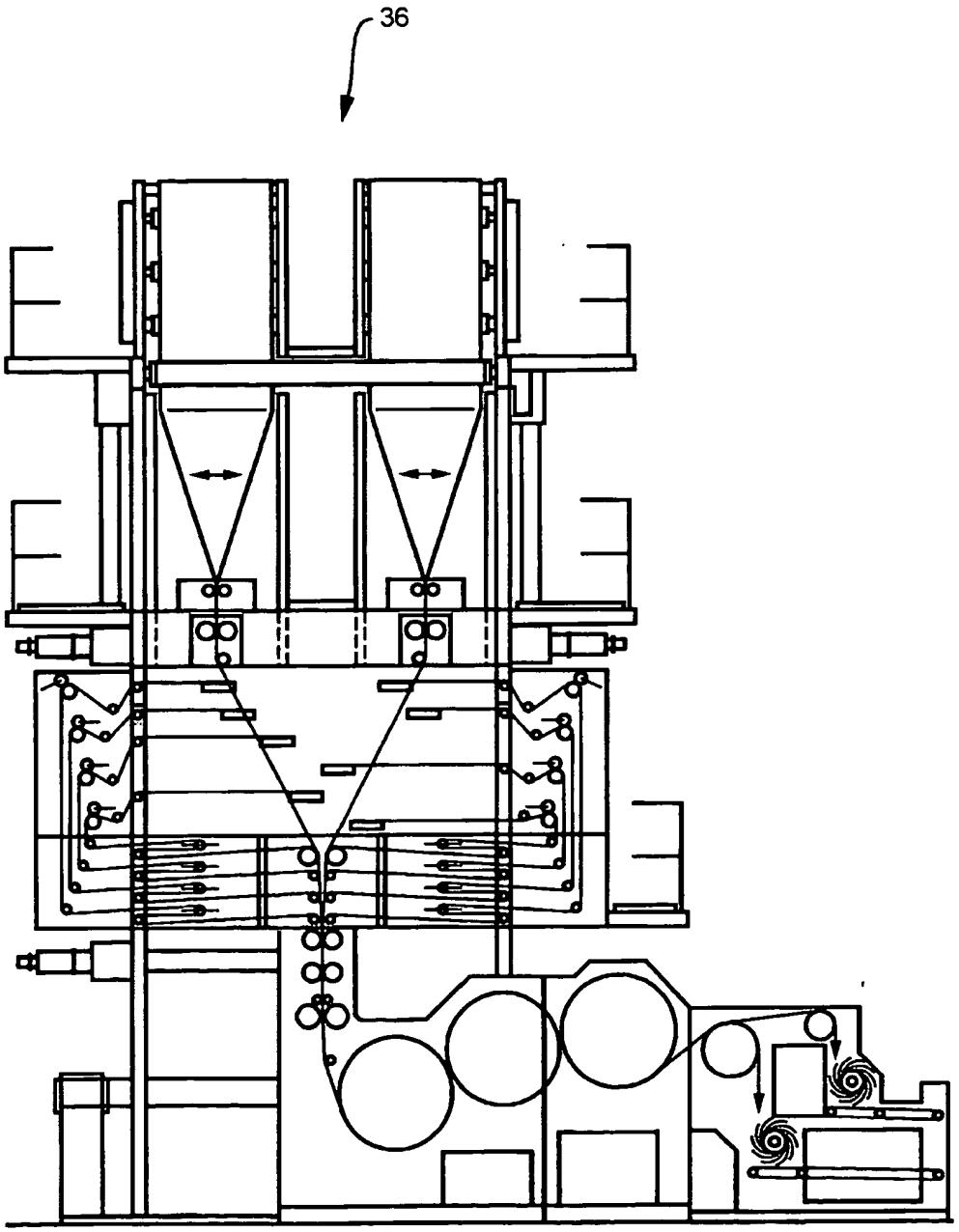


Fig. 11

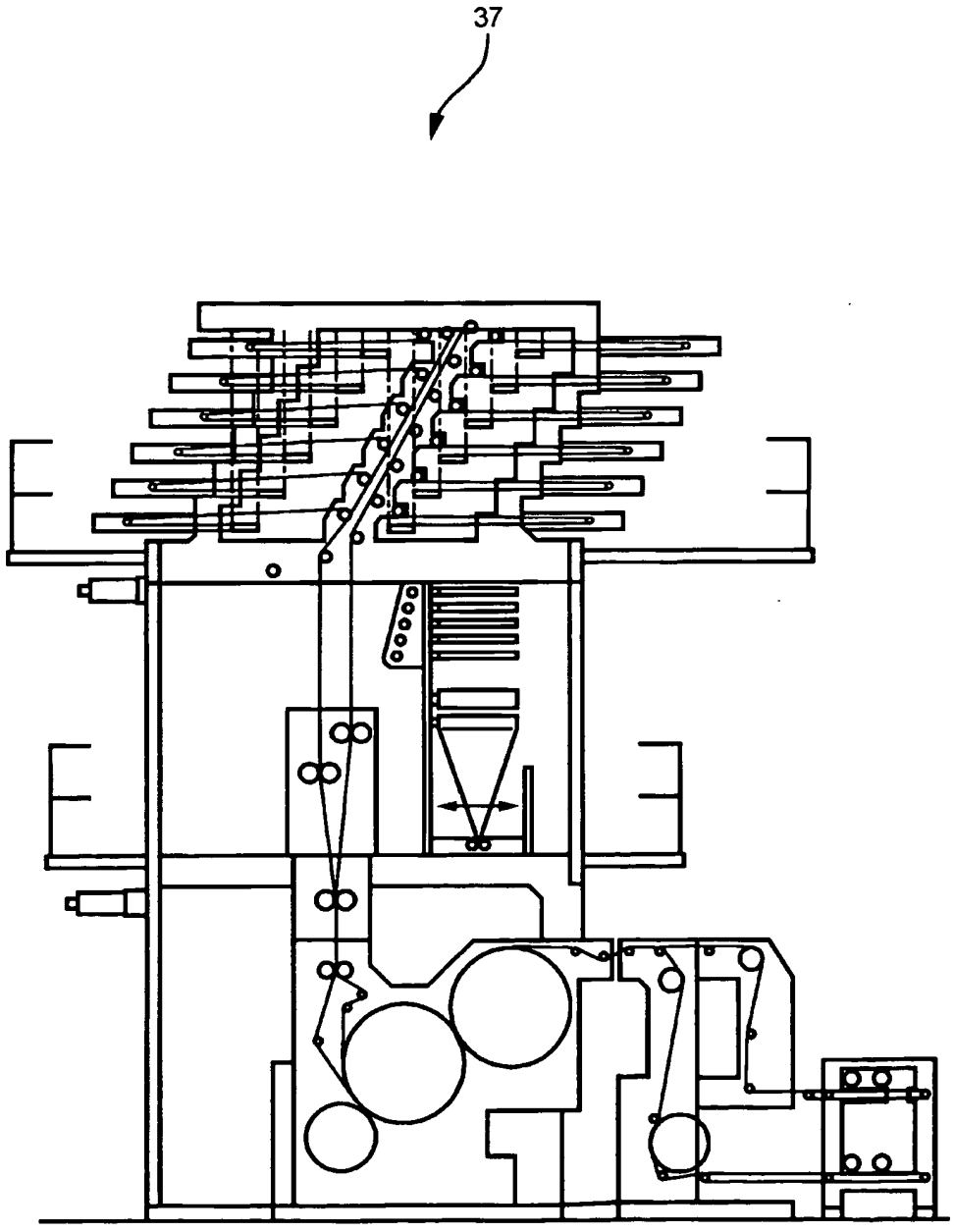


Fig. 12

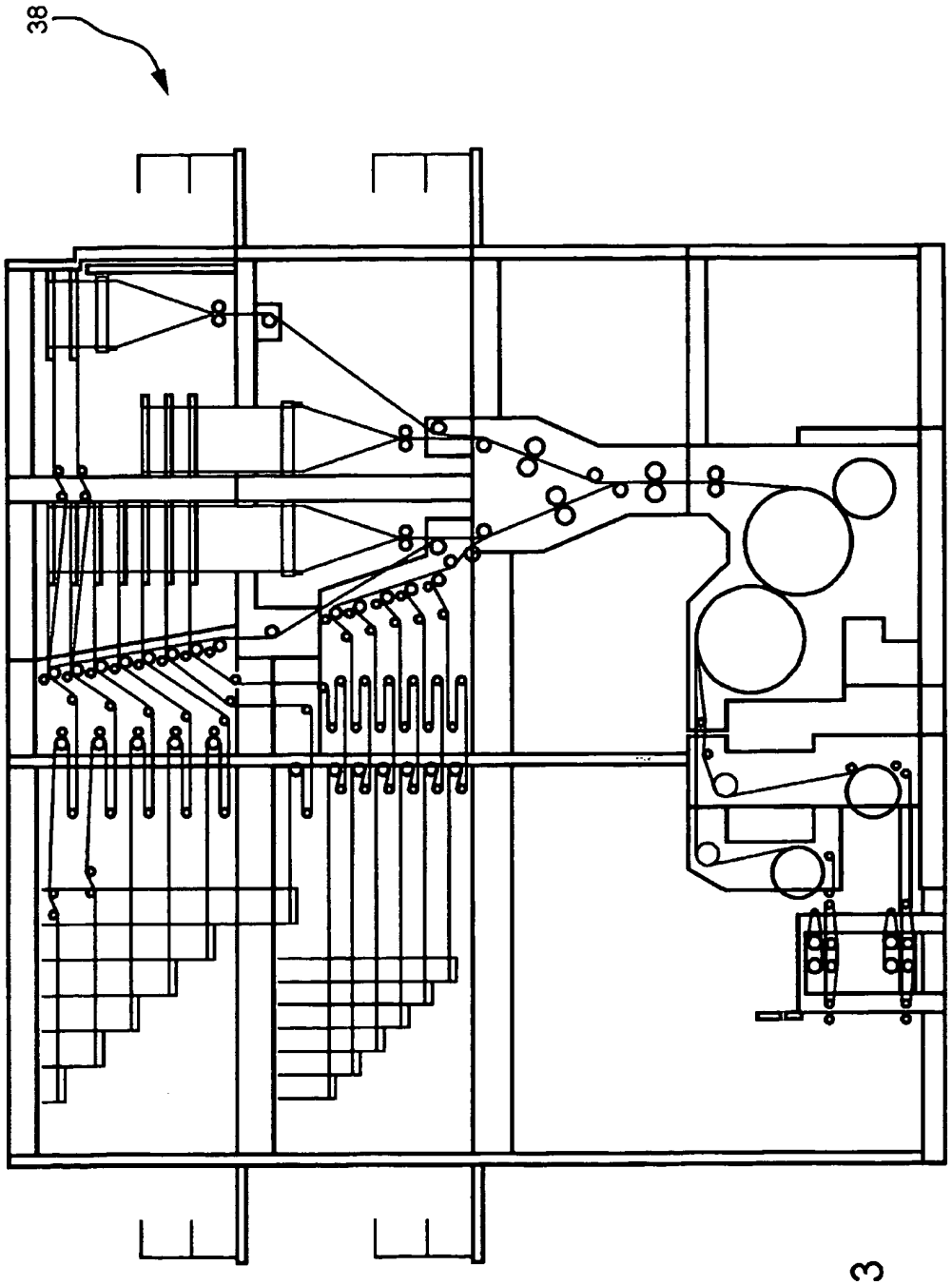


Fig. 13

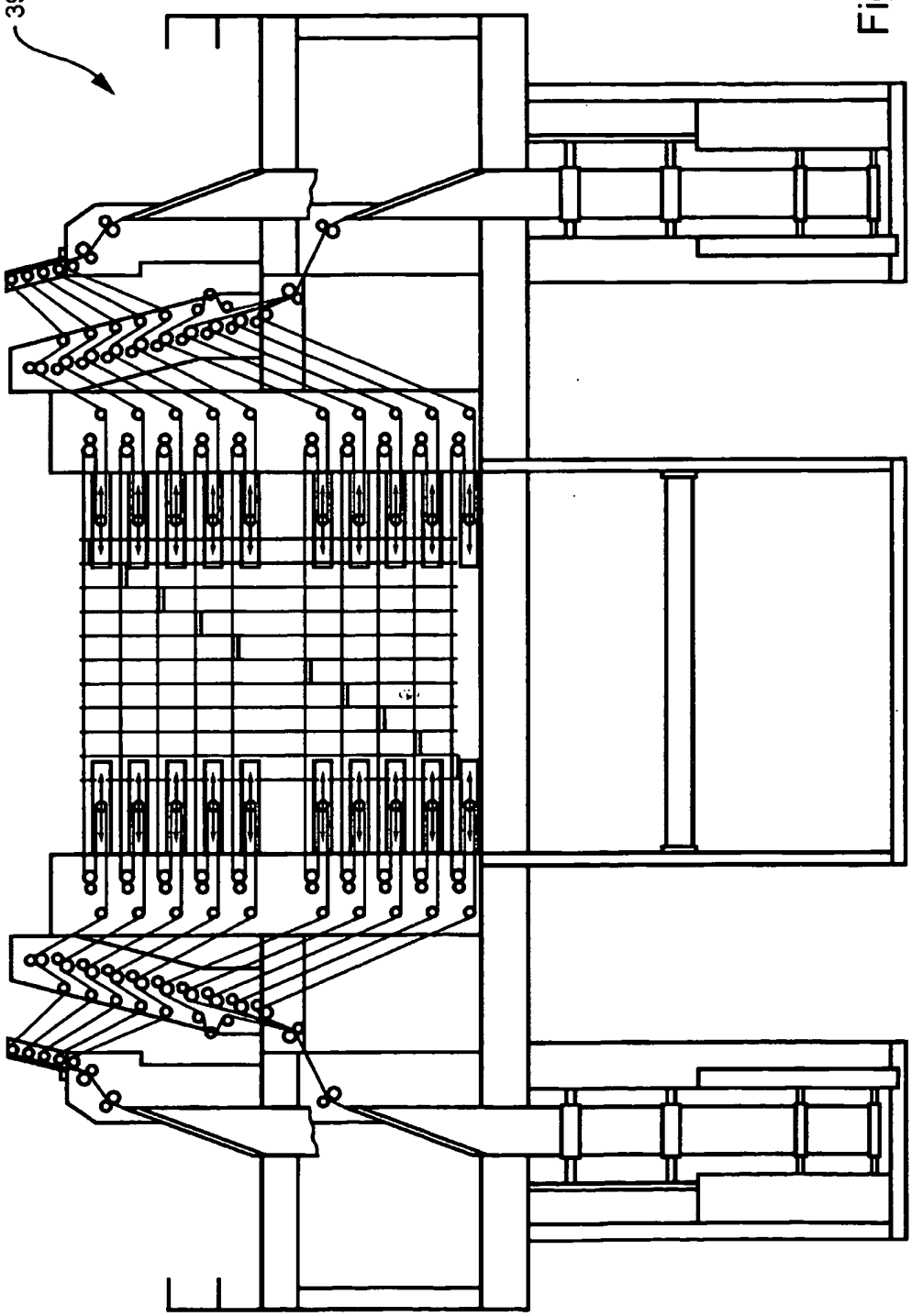


Fig. 14

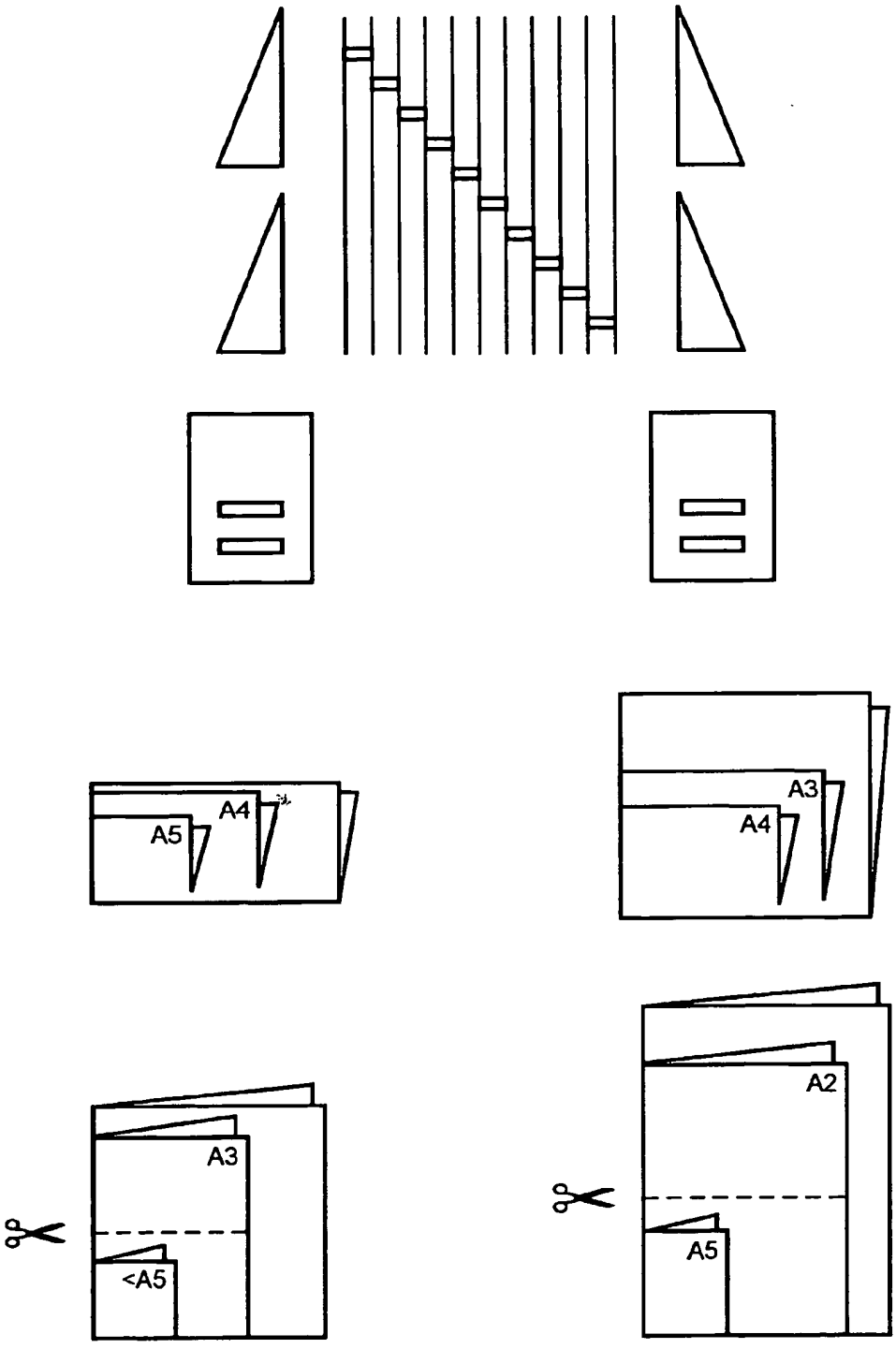
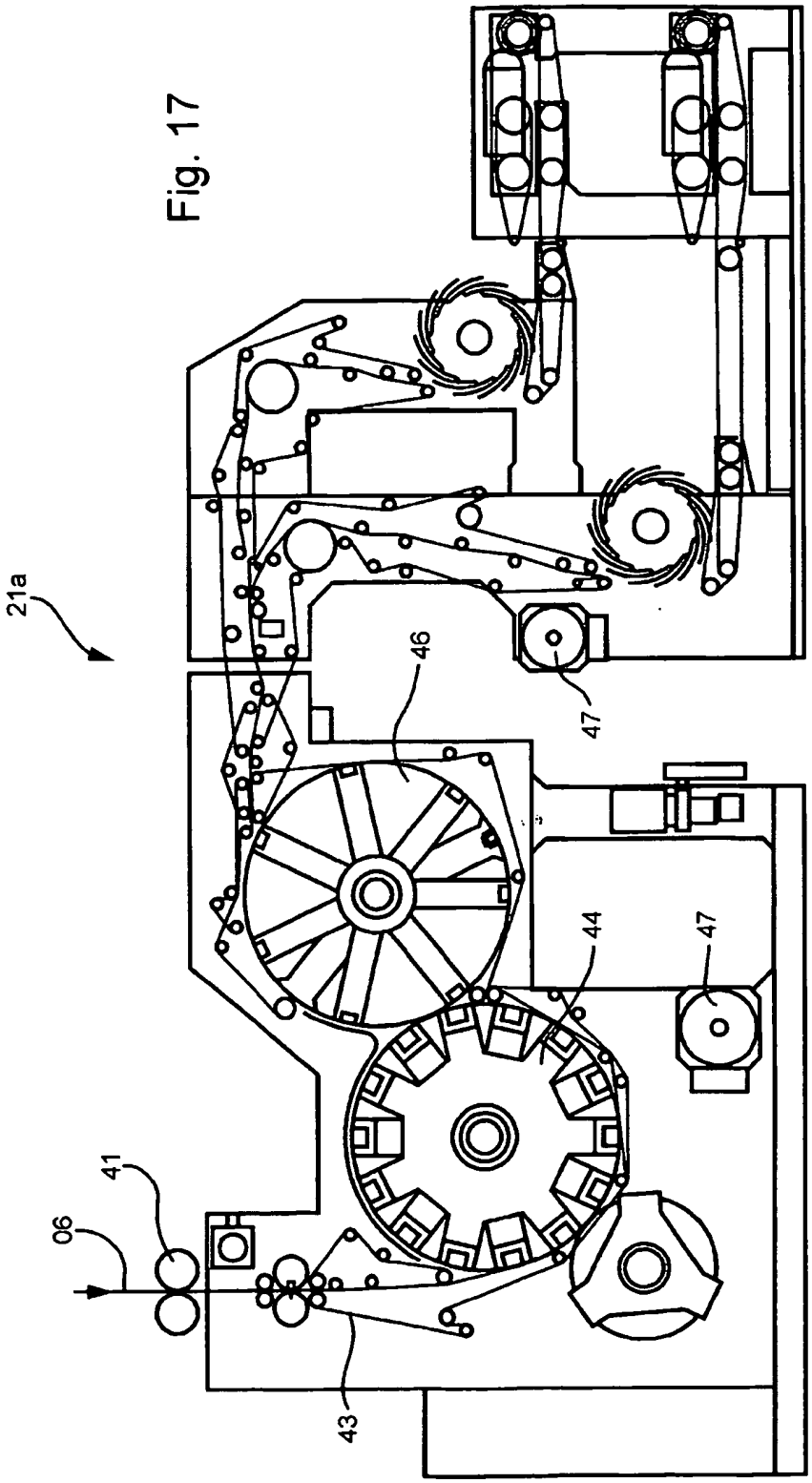


Fig. 15

Type, Single Width	Cut Length 1st Transverse Fold	Cut Width (mm)	4 pages in size <<	6 pages in size <<<	8 pages in size <<<<	8 pages in size <<+<<	3rd Fold	2nd Transverse Fold
V7-940	300-470	200-250	0	0	0	0		
V7-1000	300-500	200-400	0	0	0	0		
V7-1000	300-500	200-500	0	0		0		
V7-1060	300-530	200-500	0	0		0		
V7-1160	300-580	200-500	0	0		0		
V5-1092	312-546	200-500	0	0		0		
V5-1140	350-570	200-500	0	0		0		
V5-1220	400-610	200-500	0	0		0		0
V5-1300	425-650	200-500	0	0		0	0	

Fig. 16

Fig. 17



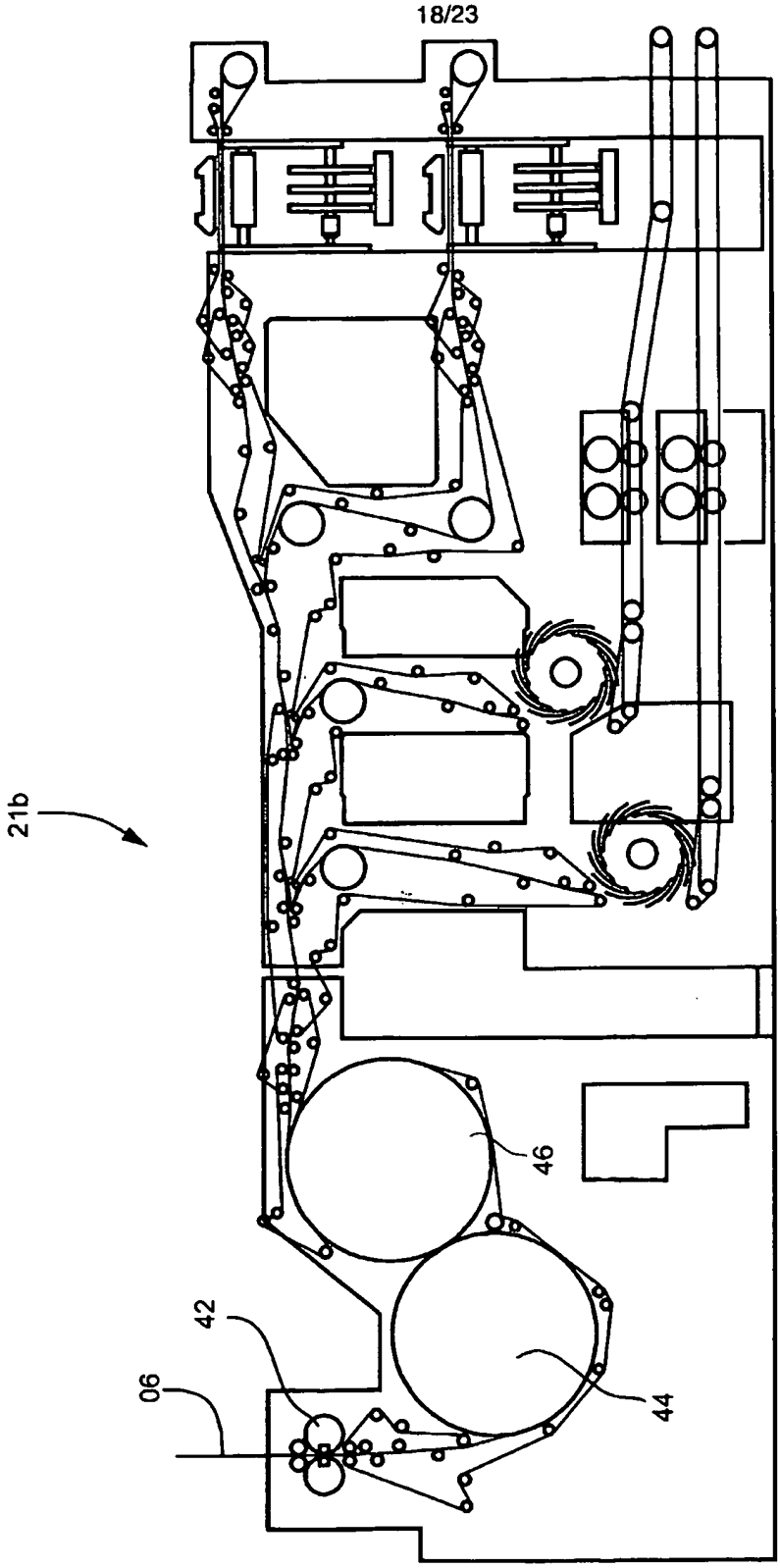


Fig. 18

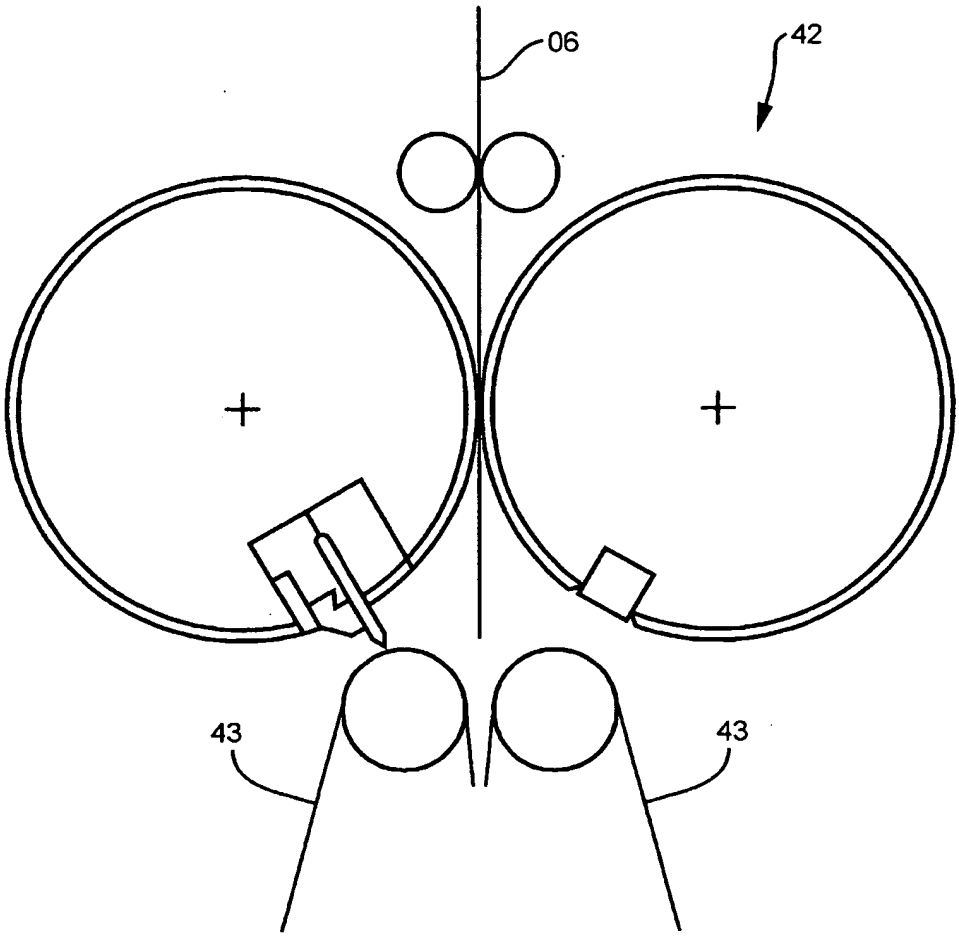


Fig. 19

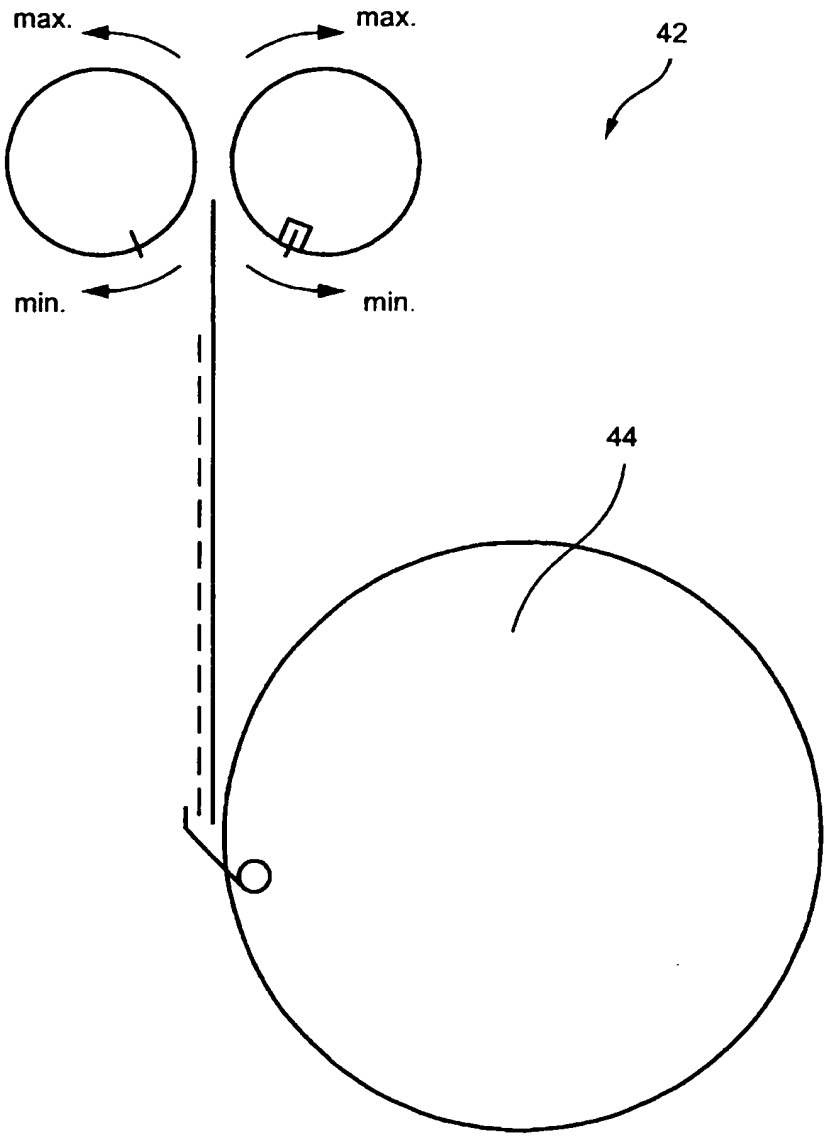
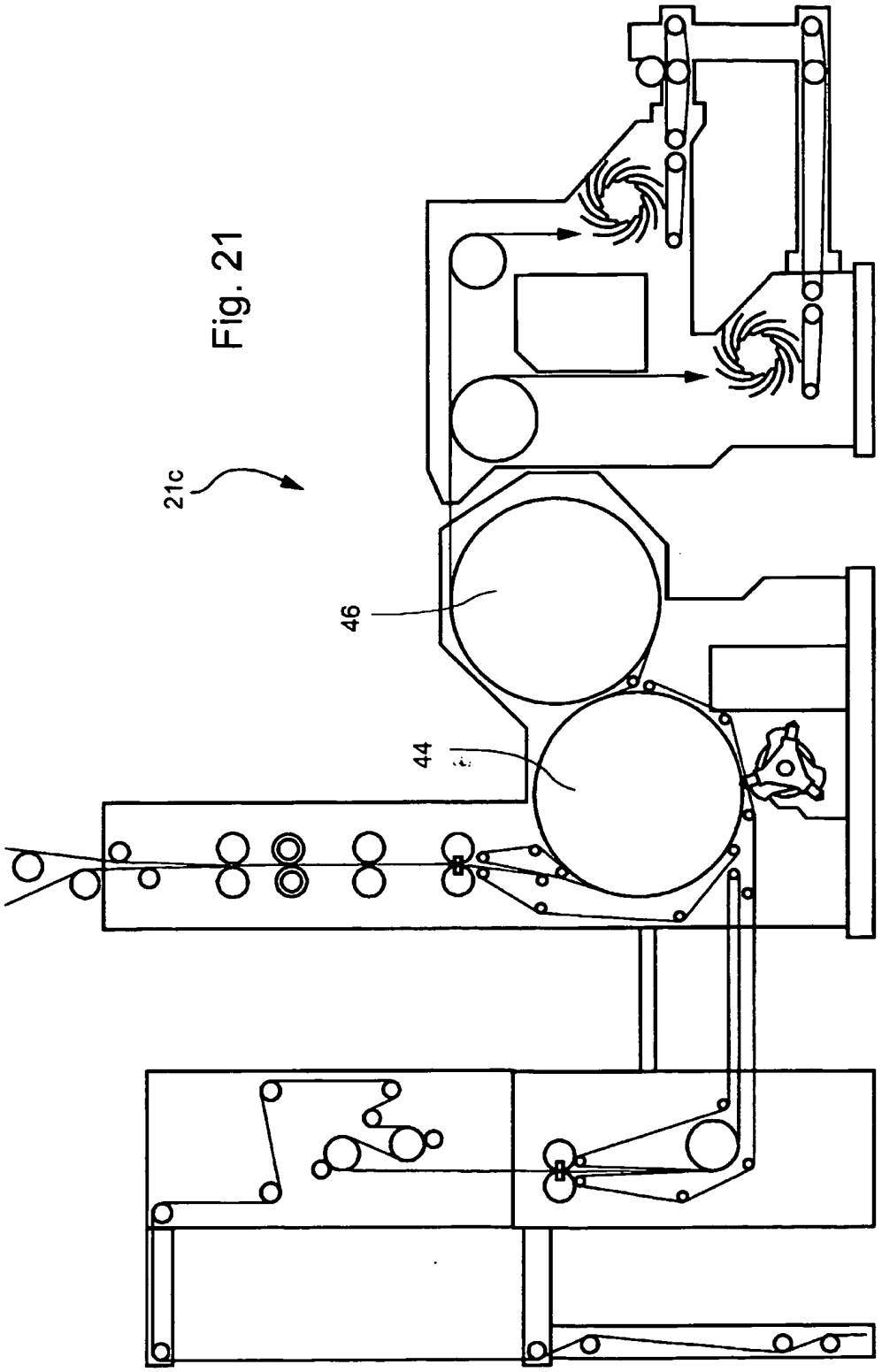
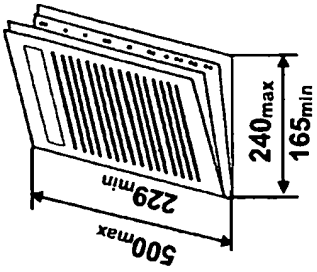


Fig. 20

Fig. 21





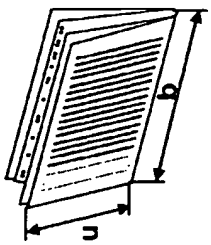
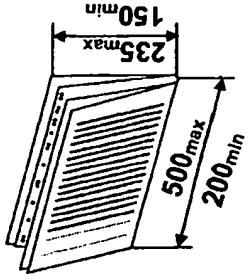
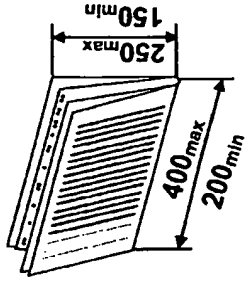
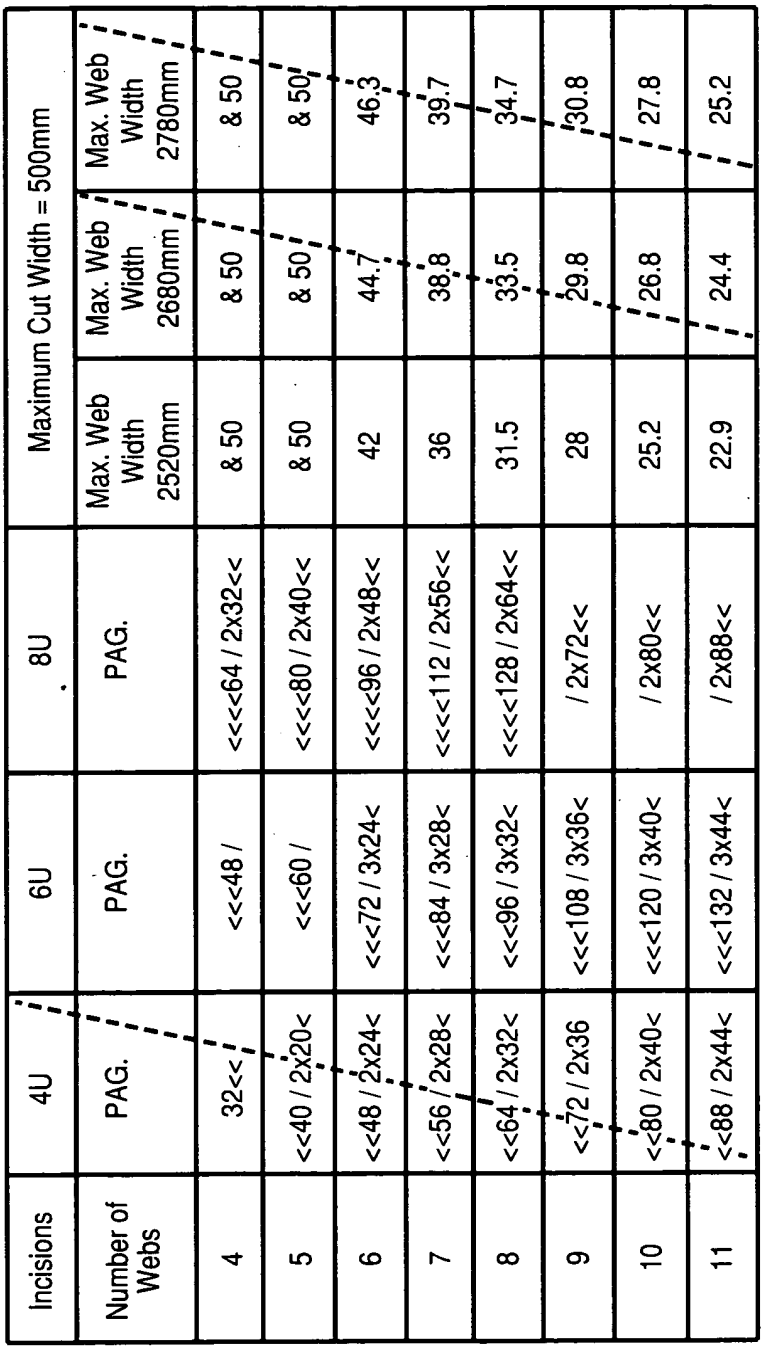
	V7 - 940 U = 940 - 600 *1410 - 900* B = 500 - 200	V7 - 1000 U =1000 - 600 *1500 - 900* B = 400 - 200
		
$U_{max/min}$	235 / 150	250 / 150
$b_{max/min}$	500 / 200	400 / 200
		

Fig. 22



Incisions	4U	6U	8U	Maximum Cut Width = 500mm		
Number of Webs	PAG.	PAG.	PAG.	Max. Web Width 2520mm	Max. Web Width 2680mm	Max. Web Width 2780mm
4	32<<	<<<48 /	<<<<64 / 2x32<<	& 50	& 50	& 50
5	<<40 / 2x20<	<<<60 /	<<<<80 / 2x40<<	& 50	& 50	& 50
6	<<48 / 2x24<	<<<72 / 3x24<	<<<<96 / 2x48<<	42	44.7	46.3
7	<<56 / 2x28<	<<<84 / 3x28<	<<<<112 / 2x56<<	36	38.8	39.7
8	<<64 / 2x32<	<<<96 / 3x32<	<<<<128 / 2x64<<	31.5	33.5	34.7
9	<<72 / 2x36	<<<108 / 3x36<	/ 2x72<<	28	29.8	30.8
10	<<80 / 2x40<	<<<120 / 3x40<	/ 2x80<<	25.2	26.8	27.8
11	<<88 / 2x44<	<<<132 / 3x44<	/ 2x88<<	22.9	24.4	25.2

Fig. 23